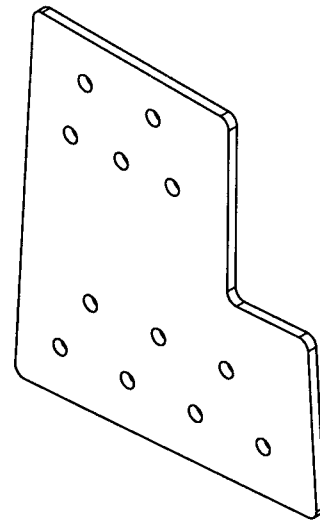
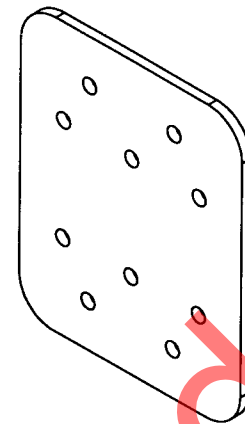


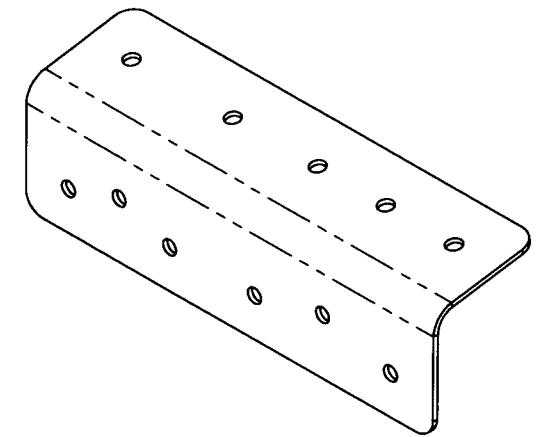
**D4490-1 SPLICE PLATE**



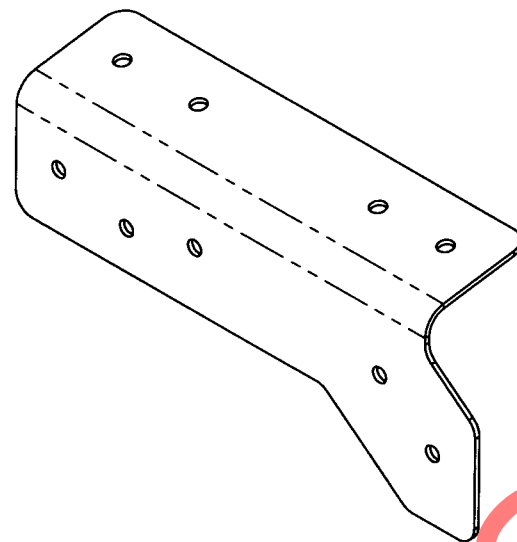
**D4490-3 SPLICE PLATE**



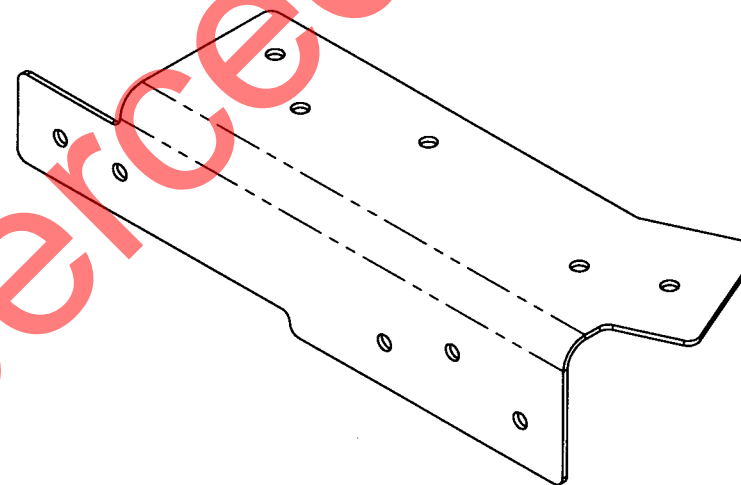
**D4490-5 SPLICE PLATE, UPPER DOOR**



**D4490-7 SPLICE BRACKET, UPPER DOOR**



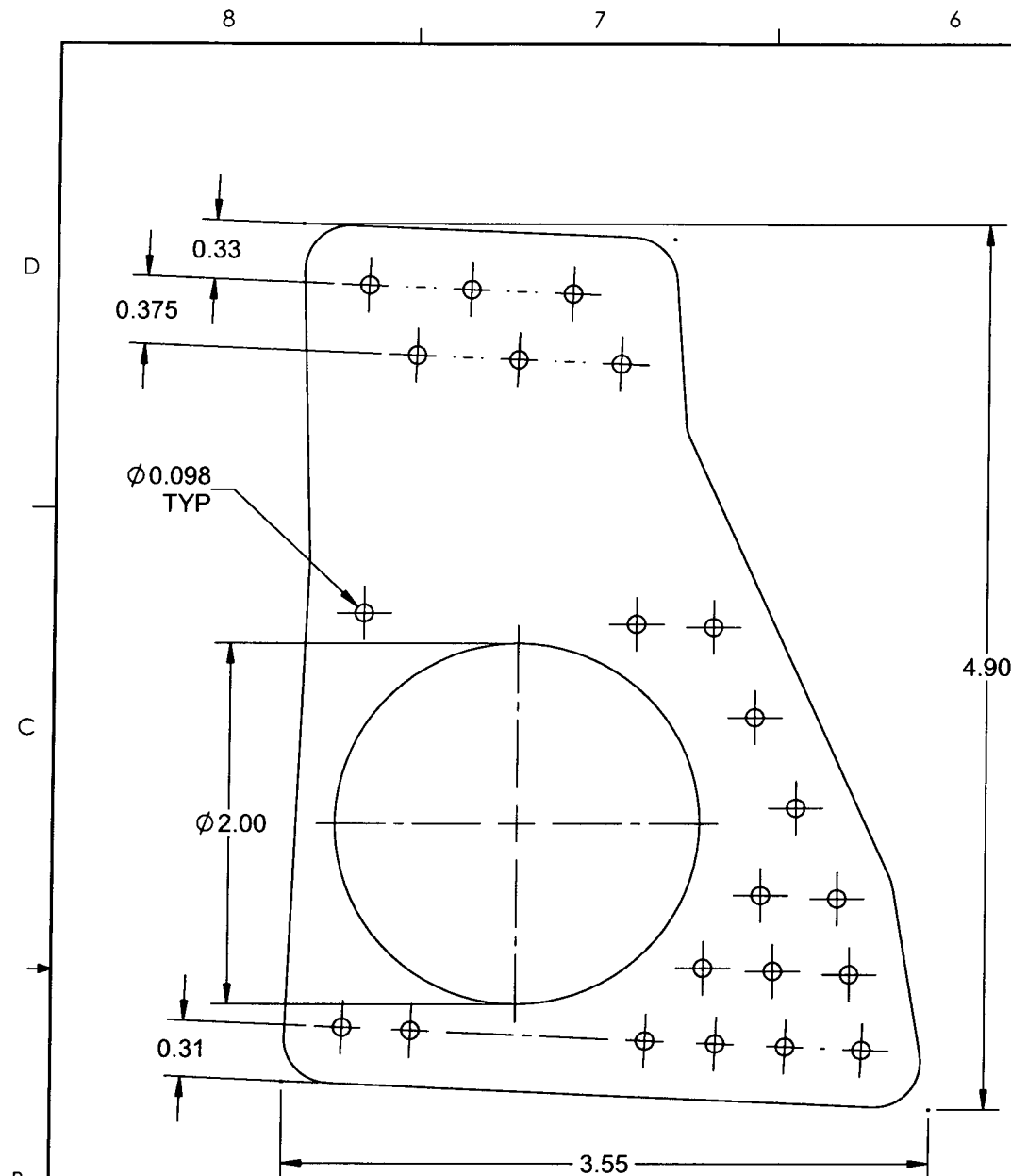
**D4490-9 SPLICE BRACKET, UPPER DOOR**



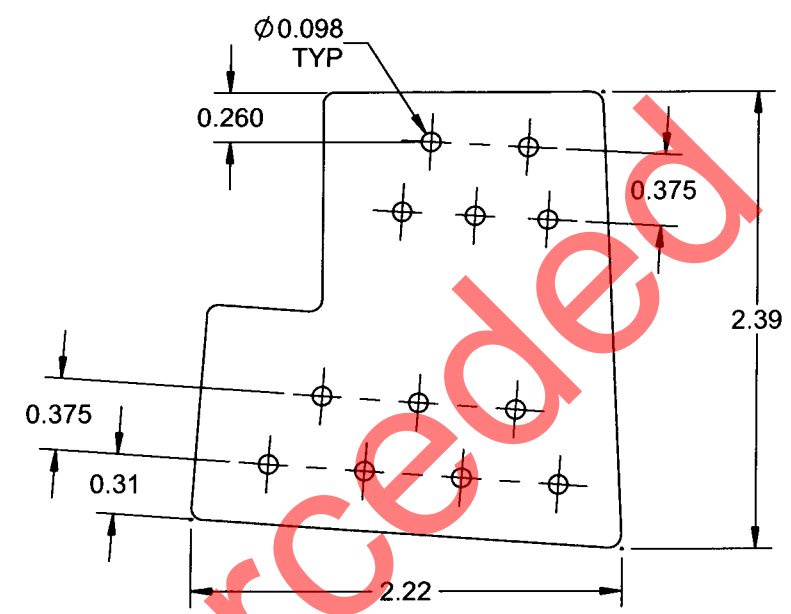
**D4490-11 SPLICE BRACKET, UPPER DOOR**

**SUPERCEDED BY**  
**ASS 12.03.19**

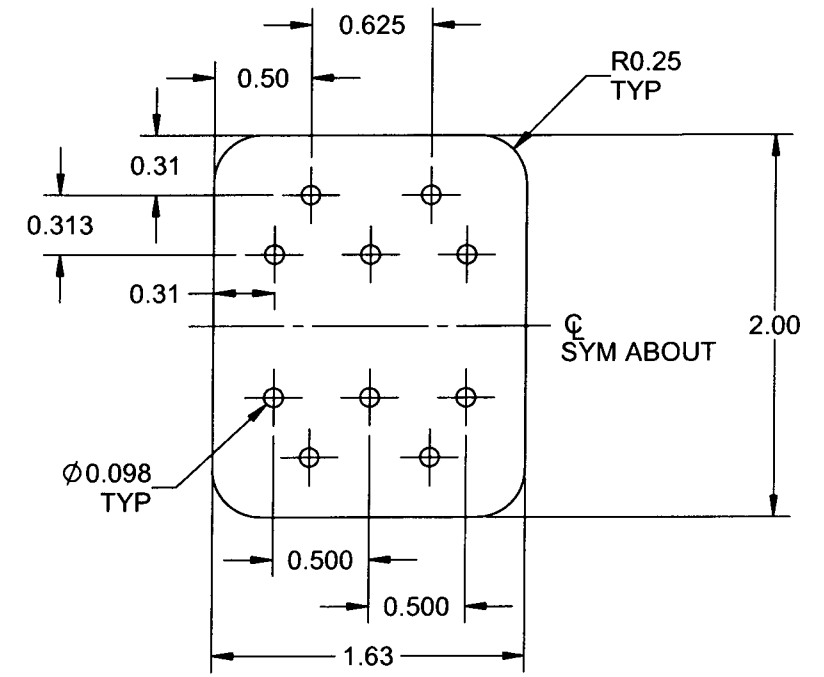
A	NEW ISSUE	AJS	12.03.01
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4490	SHEET 1 OF 4
APPROVED		TITLE	SCALE
DE APPR.		SPLICE BRACKETS, DOOR	NTS
DATE	12.03.01	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



8 D4490-1 SPLICE PLATE



9 D4490-3 SPLICE PLATE

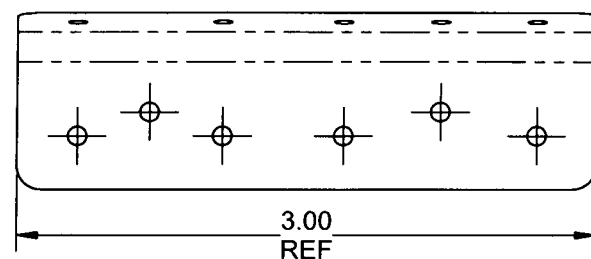
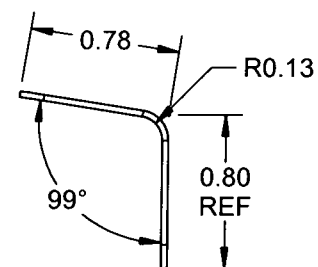


D4490-5 SPLICE PLATE, UPPER DOOR

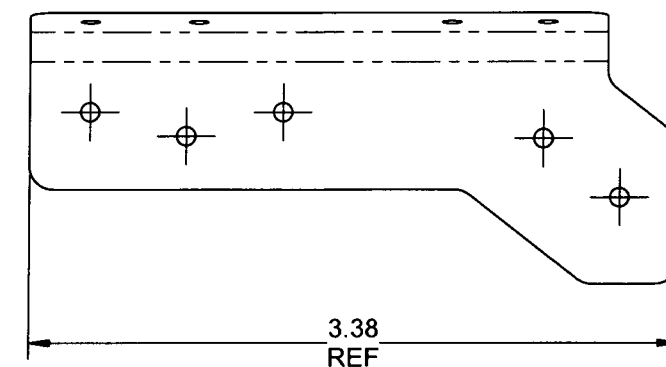
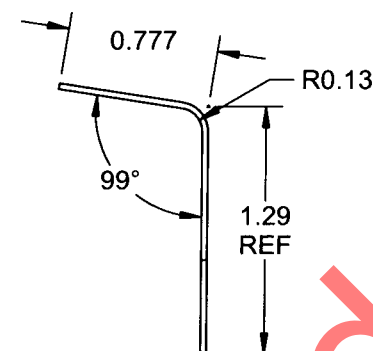
SUPERCEDED BY  
AJS 12.03.17

- NOTES:
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK  
PER AMS 4025 OR AMS 4027 OR ASTM B209  
REF M6061T6S.063
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: NONE
  - 7) WEIGHT-1: 0.06 lbs  
-3 & -5: 0.02 lbs
  - 8) ALL NON-DIMENSIONED FEATURES DEFINED PER DRAWING FILE "D4490-1-REVA.DXF"
  - 9) ALL NON-DIMENSIONED FEATURES DEFINED PER DRAWING FILE "D4490-3-REVA.DXF"

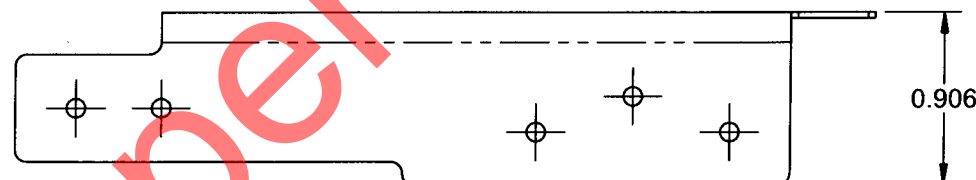
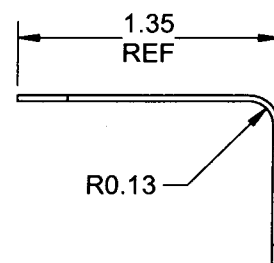
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4490	SHEET 2 OF 4
APPROVED		TITLE	SCALE
DE APPR.		SPLICE BRACKETS, DOOR	NTS
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**D4490-7 SPLICE BRACKET, UPPER DOOR**



**D4490-9 SPLICE BRACKET, UPPER DOOR**



**D4490-11 SPLICE BRACKET, UPPER DOOR**

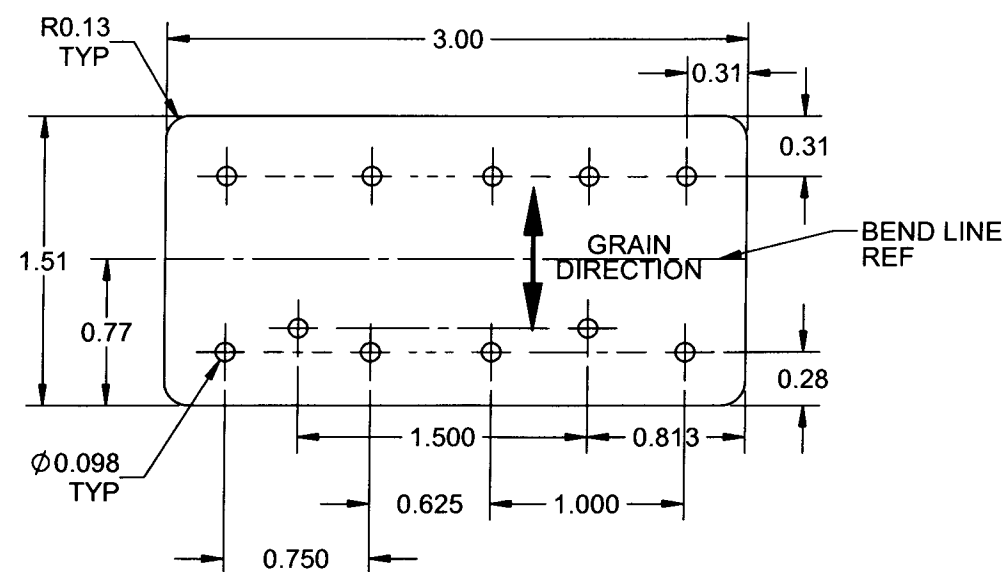
**SUPERCEDED BY**

ADS 12.03.11

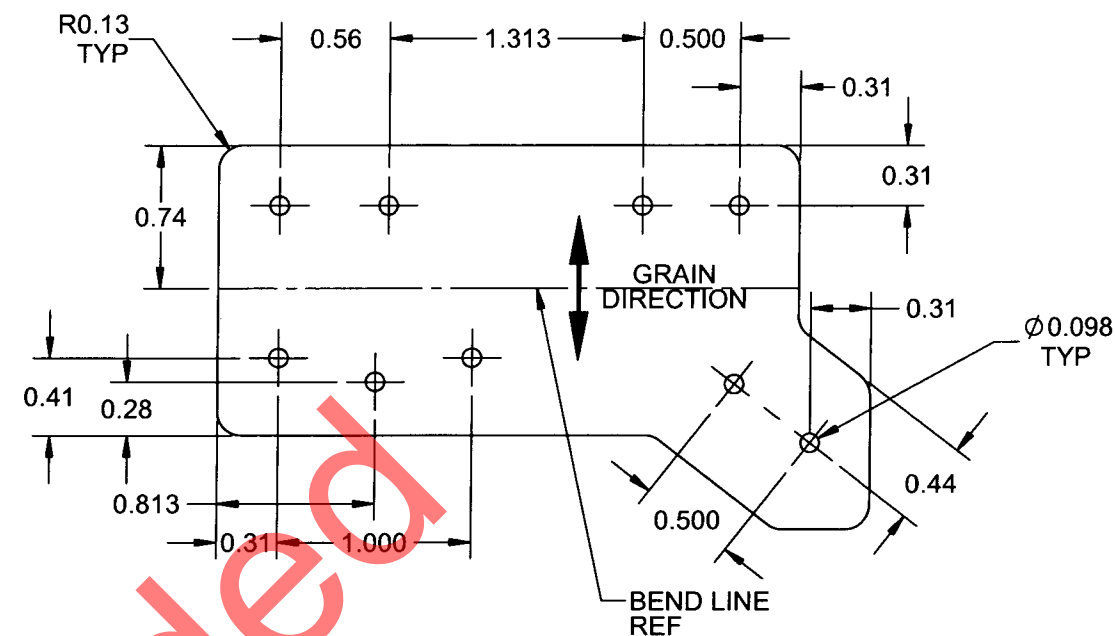
**NOTES:**

- 1) MATERIAL: MAKE FROM D4490-7F/-9F/-11F
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: SEE FLAT PATTERN

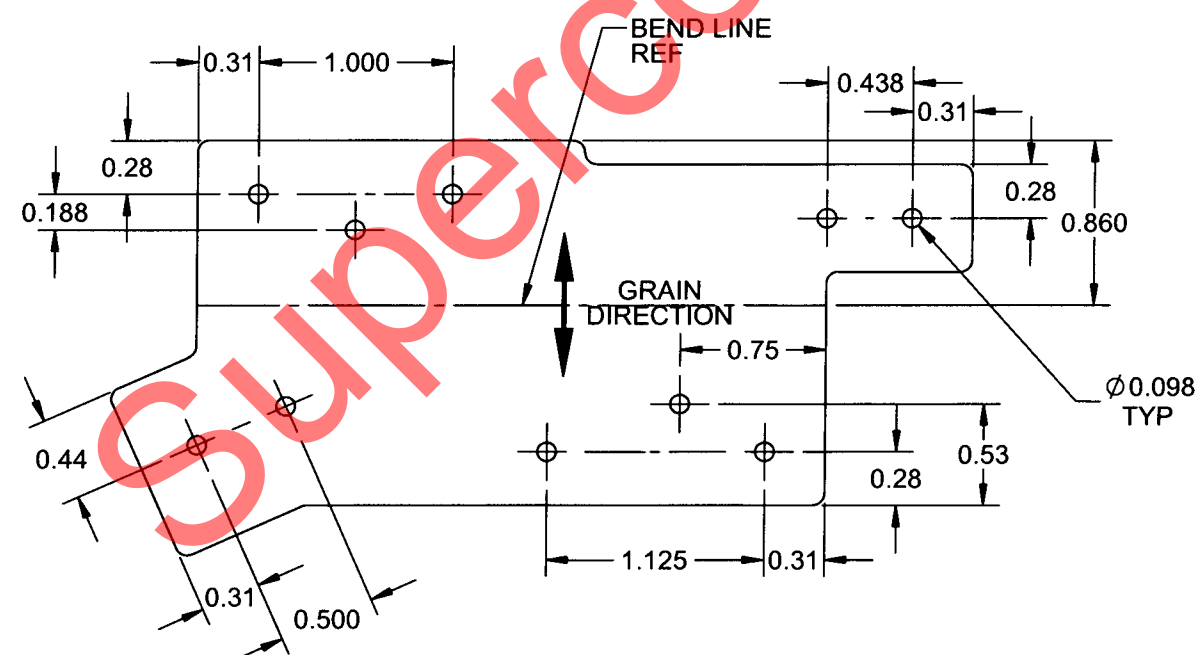
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4490	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		SPLICE BRACKETS, DOOR	NTS
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**D4490-7F SPLICE BRACKET, UPPER DOOR**



**8 D4490-9F SPLICE BRACKET, UPPER DOOR**



**9 D4490-11F SPLICE BRACKET, UPPER DOOR**

**NOTES:**

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.032 THICK  
PER AMS 4025 OR AMS 4027 OR ASTM B209  
REF M6061T6S.032
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT-7: 0.01 lbs  
-9 & -11: 0.02 lbs
- 8) ALL NON-DIMENSIONED FEATURES DEFINED PER DRAWING FILE "D4490-9F-REVA.DXF"
- 9) ALL NON-DIMENSIONED FEATURES DEFINED PER DRAWING FILE "D4490-11F-REVA.DXF"

DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		<b>D4490</b>	SHEET 4 OF 4
APPROVED		TITLE	SCALE
DE APPR.		<b>SPLICE BRACKETS, DOOR</b>	NTS
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